

LIQUID CRYSTAL CELL, DISPLAY DEVICE,  
AND METHOD OF FABRICATING LIQUID CRYSTAL CELL

ABSTRACT OF THE DISCLOSURE

Bubbles mixed in liquid crystal injected into a  
5 liquid crystal cell are pushed out through an outlet. The  
outlet has a space secured to a maximum limit by an  
extended sealing portion reaching the outer peripheral end  
surfaces of substrates, and a step with a color filter is  
formed. The pushed-out bubbles are surely trapped by the  
10 space of the outlet. In a replenishing port for replenish-  
ing liquid crystal, an introduction spacer having a height  
equal to that of the color filter is provided, and by a  
capillary phenomenon, liquid crystal for replenishment can  
be smoothly introduced into the liquid crystal cell.